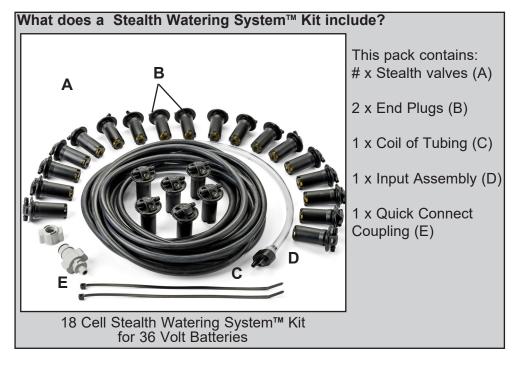


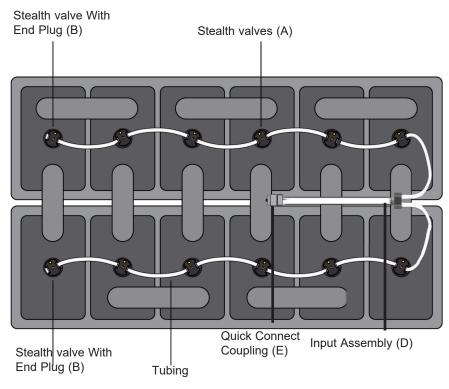
# Stealth Watering System<sup>™</sup>

#### (Barbed Fitting)

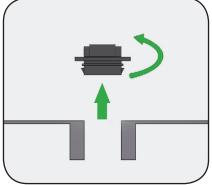
# **Installation & Operation**



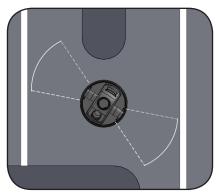




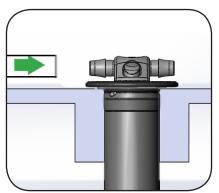
### Installation:



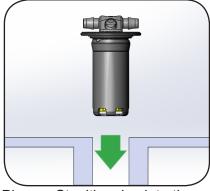
Remove the vent caps from each battery cell.



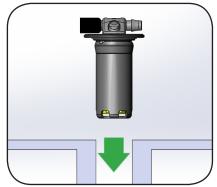
Ensure there is clear access to both of the valve's tubing barbs.



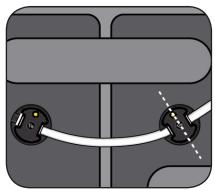
Fully insert the free end of the Tubing onto the first valve's barb and push firmly until it stops.



Place a Stealth valve into the vent hole of each battery cell and press firmly into place.

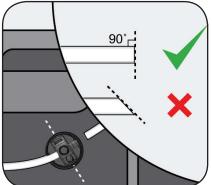


Locate the Stealth valves with end plugs where the system will terminate.

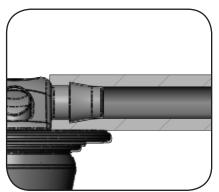


Measure the tubing to the middle of next valve in the sequence, ensuring a small amount of slack.

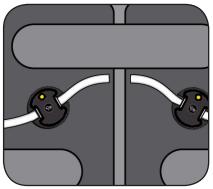
### Installation (continued):



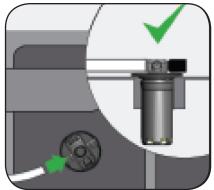
Cut the tubing squarely at this point using a tubing cutter ensuring end of tubing is not crushed.



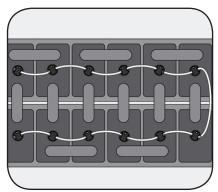
The PVC tubing must be cut squarely and fully inserted on to each valve or it will leak.



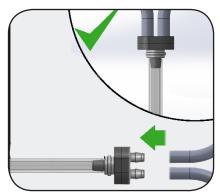
Once the tubing is fitted, choose a suitable position for the Water Input Assembly & cut the tubing.



Insert the cut end of the tube on to the second valve and press firmly.

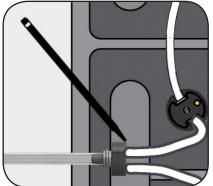


With the remaining tubing securely connect all of the valves together in the same way.

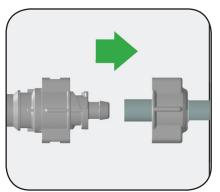


Fix the Water Input Assembly by firmly inserting the tube in the same way as with the valves.

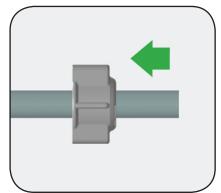
#### Installation (continued):



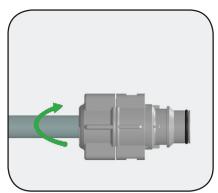
Secure the Input assembly to an inter-cell connector.



Insert the barb fitting of male quick connect fitting into the tubing.



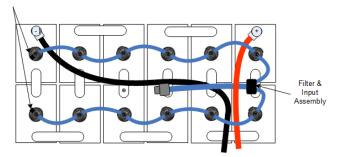
Slide the twist lock ring onto the free end of the Water Input Assembly.



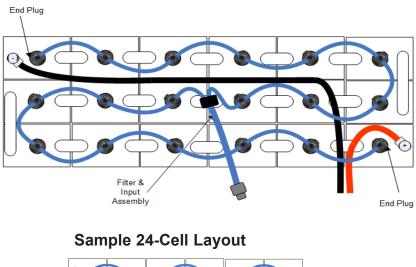
Push twist-lock ring and quick connect together & twist to lock onto the tubing.

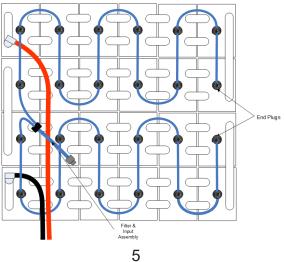
Sample 12-Cell Layout

```
End Plugs
```

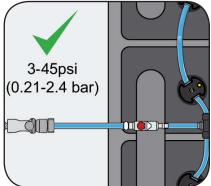


Sample 18-Cell Layout

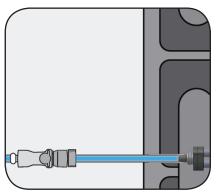




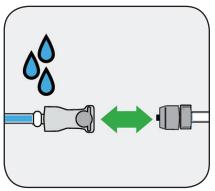
#### **Operation:**



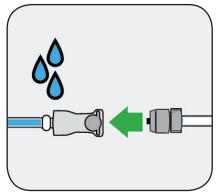
Working pressure is between 3-45psi (0.21-2.4 bar).



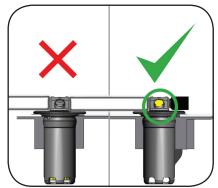
Filling will begin as soon as the connection is made (filling method dependent).



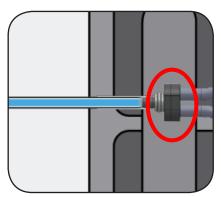
Once filling is complete disconnect the quick-connect.



Connect the quick-connect fitting to a suitable water supply.



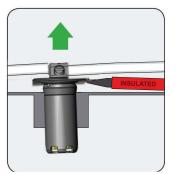
When all of the valves' fill level indicators are up the spinner on the Stealth water supply will stop.



The filter traps impurities before they enter the Stealth valve and your battery. If the filter is visually clogged or fill-time become longer, change the filter. Part ID FLT-099Y

#### Valve Removal:





To remove a valve, insert an insulated screwdriver (or similar) under the lip of the valve.

### Water Supplies

Gently pry the valve out by levering around the lip. Do not try to remove the valve by pulling on the tubing.



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